

**TITLE OF THE INVENTION**

**WASTE TONER COLLECTING DEVICE, AND IMAGE FORMING  
APPARATUS INCLUDING THE WASTE TONER COLLECTING DEVICE**

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**BACKGROUND OF THE INVENTION**

**Field of the Invention**

The present invention relates to a waste toner collecting device, and more particularly to a waste toner collecting device which collects and contains a waste toner produced by an image forming apparatus, which remains on an image bearing member and which is removed by a cleaner therefrom. In addition, the present invention also relates to an image forming apparatus including the waste toner collecting device.

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**Discussion of the Background**

Recently, users of image forming apparatus such as copiers, printers, facsimiles and complex machines thereof perform operations such as change of consumable supplies of the image forming apparatus and maintenance operations that service men have conventionally performed.

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Recently, image forming apparatus have been miniaturized and the price thereof is reduced, and the constitutional parts of the image forming apparatus have also been miniaturized as much as possible. In addition, recently users have to replace parts which have lost their functions before expiration of their lives, and a container which is set in an image forming apparatus to contain toner and paper duct remaining on an image bearing

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member and being removed therefrom by a cleaner, at a regular interval.

In addition, with widespread of personal computers, image forming apparatus are typically set near personal computers.

5 Therefore, it is important to reduce noise generated during image forming operations.

Toner particles (hereinafter sometimes referred to as a waste toner) which are transferred to an image bearing member but are not transferred to a receiving material are collected and contained in a container. In order to reuse the waste toner, the image forming apparatus have to include passages through which the waste toner is collected and driving mechanism which feeds the waste toner, resulting in jumboization of the image forming apparatus.

15 In addition, the waste toner includes paper dust released from transfer paper sheets, but it is difficult to separate the waste toner from paper dust. Further, in full color image forming apparatus using three or four color toners, the amount of the waste toners is large, and thereby a large container has to be set in the image forming apparatus, resulting in jumboization and complication of the image forming apparatus.

Therefore, a technique in that a relatively small container is set in an image forming apparatus and the container is replaced with an empty container when the container is fully filled with a waste toner is typically used. In this case, it is a problem to be solved how to efficiently collect the waste toner (i.e., how to fully fill the container with the waste

toner) in order to reduce the container changing frequency.

In general, operations of collecting a waste toner are performed by falling the waste toner into a container from above. Whether or not the container is fully filled with the waste toner is detected with a chock-full detector arranged on an upper portion of the container. Therefore it is important to evenly fill the container with the waste toner without causing mal-distribution of the waste toner in the container.

In attempting to contain a waste toner evenly, a technique in that a container is shaken and a technique in that a piled waste toner is leveled are well known.

The former technique has the following drawbacks:

- (1) noise is generated during the shaking operation;
- (2) a shaking mechanism has to be provided in the image forming apparatus;
- (3) since the containers shaken, a chock-full detector has to be provided in the container which is disposed of when the container is fully filled with a waste toner, resulting in increase of cost of the container; and
- (4) an operation such that a connector is connected to a chock-full detector is necessary when the container used is replaced.

The latter technique has the following drawbacks:

- (1) a leveling member is provided without taking into consideration of the shape of the container used, and thereby the waste toner piled is not fully leveled if the container has a complex shape;

- (2) the waste toner tends to firmly fix in the container when the waste toner is insufficiently leveled; and
- (3) a problem in that the waste toner overflows the container tends to occur when the waste toner is insufficiently leveled.

Namely, with miniaturization and sophistication of image forming apparatus, the free space in the image forming apparatus is reduced and has a complex form. Therefore, a waste toner container tends to have a complex form because of being set in such a free space. Therefore, the waste container has a portion in which the waste toner is mainly deposited.

Because of these reasons, a need exists for a waste toner collecting device which can prevent mal-distribution of a waste toner in a container, i.e., which need not be frequently replaced with an empty container, even when the container has such a special form as to fit into a free space of an image forming apparatus.

#### **SUMMARY OF THE INVENTION**

Accordingly, an object of the present invention is to provide a waste toner collecting device which can be set in a free space of an image forming apparatus and need not be frequently replaced with an empty container by preventing occurrence of mal-distribution of a waste toner in a container.

Another object of the present invention is to provide an image forming apparatus which can perform image forming

operations without frequently changing a waste toner container and in which the waste toner container can be easily replaced with a new container when the container is fully filled with waste toner.

5           Briefly these objects and other objects of the present invention as hereinafter will become more readily apparent can be attained by a waste toner collecting device including a container which can be detachably set in an image forming apparatus and contains therein waste toner produced in the image  
10 forming apparatus and which has such a shape as to fit in the image forming apparatus; and a waste toner transporting device which transports the waste toner in the container.

          It is preferable that one of surfaces of the container is opposed to a surface of a member of the image forming apparatus  
15 (i.e., one of the surfaces of the container has a shape corresponding to a surface of a member).

          It is preferable that the member is a cleaning unit which is slantingly arranged and the surface of the container facing the cleaning unit is slanted in the same direction as that of  
20 the cleaning unit.

          It is preferable that the container includes one or more openings which are connected with the cleaning unit via at least one waste toner feeding passage of the image forming apparatus, wherein at least one of the openings is located at a highest  
25 position of the container.

          When plural openings are formed, it is preferable that the openings are arranged at regular intervals. The plural

openings are preferably arranged on the slanted surface or a side surface of the container. It is preferable that the area of the openings is greater than that of the waste toner feeding passage.

5           It is preferable that the waste toner transport device includes a waste toner transporter provided in the container and a driving device configured to drive the toner transporter. It is preferable that the waste toner transporter is configured to transport the waste toner in a direction such that the waste  
10   toner is distanced from the one or more openings. The waste toner in the container is preferably transported by the waste toner transporter so as to move from a portion of the container having a shortest height to a portion having a longest height. It is preferable to arrange plural waste toner transporters in  
15   the container to effectively transport the waste toner. The waste toner transporter preferably includes at least one of a screw and a belt. The waste toner transporter is preferably provided under the openings. It is preferable that toner transporting capacity of the waste toner transporter is  
20   different in each portion thereof in such a manner that the shorter the height of a portion of the container corresponding to a portion of the waste toner transporter, the higher toner transporting capacity the portion of the waste toner transporter has.

25           The driving device preferably includes a driving motor and a drive force transmitting device configured to transmit the driving force of the motor to the waste toner transporter.

The drive force transmitting device preferably has a spur gear (or a bevel gear) arranged on an end of the transporter and another gear configured to transmit the driving force of the motor to the spur gear. The drive transmitting device having  
5 such a configuration has better operation ability than drive force transmitting devices using a belt and a pulley.

The container has a support member such as legs on a bottom surface thereof such that the container is securely set horizontally in the image forming apparatus. The support  
10 member preferably supports the container at three or more points.

The container may include a waste toner containing portion therein which does not have a slanted surface. By providing such a toner containing portion, a large amount of  
15 waste toner can be contained.

In another aspect of the present invention, an image forming apparatus is provided which includes an image bearing member, a cleaning device configured to collect a residual toner remaining on the image bearing member and any one of the  
20 above-mentioned waste toner collecting devices which contain the collected toner therein.

These and other objects, features and advantages of the present invention will become apparent upon consideration of  
25 the following description of the preferred embodiments of the present invention taken in conjunction with the accompanying drawings.

### BRIEF DESCRIPTION OF THE DRAWINGS

Various other objects, features and attendant advantages of the present invention will be more fully appreciated as the same becomes better understood from the detailed description when considered in connection with the accompanying drawings in which like reference characters designate like corresponding parts throughout and wherein:

Fig. 1 is a schematic view illustrating the main portion of an embodiment of the image forming apparatus of the present invention;

Fig. 2 is a perspective view illustrating the image forming apparatus illustrated in Fig. 1;

Fig. 3 is a perspective view illustrating the image forming apparatus illustrated in Fig. 1 being in a state in which the side cover thereof is opened;

Fig. 4 is a schematic view illustrating the main portion of the image forming apparatus and an embodiment of the waste toner collecting device of the present invention;

Fig. 5 is a cross sectional view illustrating the inside configuration of another embodiment of the waste toner collecting container for use in the present invention including an opening at a highest position of the container;

Fig. 6 is a perspective view illustrating yet another embodiment of the waste toner collecting container for use in the present invention having an opening whose area is larger than that of the cross section of the waste toner feeding



passage;

Fig. 7 is a perspective view illustrating yet another embodiment of the waste toner collecting container for use in the present invention having openings at a side surface thereof;

5 Fig. 8 is a cross section of another embodiment of the waste toner collecting device of the present invention using a belt as a toner feeder;

Fig. 9 is a cross sectional view of yet another embodiment of the waste toner collecting device of the present invention including plural waste toner transporters;

Fig. 10 is a cross sectional view of yet another embodiment of the waste toner collecting device of the present invention including plural waste toner transport portions located at positions corresponding to plural openings;

15 Fig. 11 is a cross sectional view of yet another embodiment of the waste toner collecting container of the present invention including a waste toner transporter having different transporting capacities in the feeding direction;

Fig. 12 is a cross sectional view of yet another embodiment of the waste toner collecting device of the present invention which can be securely set;

Fig. 13 is a cross sectional view of yet another embodiment of the waste toner collecting device of the present invention which includes a portion having no slanted portion;

25 Fig. 14 is a perspective view illustrating an embodiment of the waste toner transport device for use in the present invention; and

Fig. 15 is a perspective view illustrating another embodiment of the waste toner transport device for use in the present invention.

5                    **DETAILED DESCRIPTION OF THE INVENTION**

The present invention will be explained referring to drawings.

Fig. 1 is a schematic view illustrating a color printer which is an embodiment of the image forming apparatus of the present invention. Referring to Fig. 1, the color printer has a main body 100 and a paper supplying cassette 41 which is located below the main body 100 and which contains and feeds sheets of a receiving paper P.

The paper supplying cassette 41 can be attached to and detached from the image forming apparatus in the right and left direction in Fig. 1. The receiving paper P in the paper supplying cassette 41 is fed into the main body 100 by a paper supplying roller 43 and a pair of feeding rollers 44. A pair of registration rollers 45 are arranged at a position in a paper feeding passage between the pair of feeding rollers 44 and a second transfer portion 37, to timely feed the receiving paper P toward the second transfer portion 37.

The main body 100 includes image forming cartridges 10Y, 10C, 10M and 10K, which produce color toner images of yellow, cyan, magenta and black, respectively; an optical unit 20 serving as an image irradiator and irradiating photoreceptors 12Y, 12C, 12M and 12K with imagewise laser light; an

intermediate transfer unit 30 including an intermediate transfer belt 31 which serves as an intermediate transfer medium and on which color toner images formed on the photoreceptors by the image forming cartridges 10Y, 10C, 10M and 10K are transferred; the second transfer portion 37 at which the color toner images formed on the intermediate transfer belt 31 are second transferred onto the receiving paper P; a fixing unit 50 which serves as a fixing device and which fixes the color toner images on the receiving paper P; and a pair of discharging rollers 55 which discharge the receiving paper P, on which the color toner images are fixed, from the main body 100.

The second transfer portion 37 is a nip portion at which the intermediate transfer belt 31 contacts a transfer roller 36 which is arranged so as to face the intermediate transfer belt 31.

The image forming cartridges 10Y, 10C, 10M and 10K have the same configuration, and respectively include the photoreceptor drums 12Y, 12C, 12M and 12K; chargers 13Y, 13C, 13M and 13K which charge the respective photoreceptor drums; cleaners 15Y, 15C, 15M and 15K which remove toner particles (i.e., a waste toner) remaining on the respective photoreceptor drums without being transferred to the intermediate transfer belt 31; etc.

Developing devices 14Y, 14C, 14M and 14K, which develop electrostatic latent images formed on the respective photoreceptor drums, are arranged so as to be connected with the image forming cartridges 10Y, 10C, 10M and 10K. The

cleaners 15Y, 15C, 15M and 15K respectively include feeding screws 17Y, 17C, 17M and 17K, which feed waste toners to respective feeding pipes (61Y, 61C, 61M and 61K), which are explained later in detail. Numerals 57Y, 57C, 57M and 57K  
5 represent toner containers which contain respective color toners and from which the color toners are supplied to the respective developing devices 14Y, 14C, 14M and 14K.

The intermediate transfer unit 30 includes the intermediate transfer belt 31; four rollers 32 which rotatably  
10 support the intermediate transfer belt 31; first transfer rollers 35Y, 35C, 35M and 35K which transfer the color toner images formed on the photoreceptors onto the intermediate transfer belt 31; and the second transfer roller 36 which transfer the toner images formed on the intermediate transfer  
15 belt 31 to the receiving paper P. The fixing unit 50 includes a fixing roller 51 and a pressure roller 52 for fixing the toner images on the receiving paper P upon application of heat and pressure thereto.

Then the image forming process will be explained in detail.  
20 For example, when a black image is formed, the photoreceptor drum 12K is uniformly charged with the charger 13k, followed by irradiation of imagewise laser light emitted from the optical unit 20, resulting in formation of an electrostatic latent image on the photoreceptor drum 12K. The electrostatic latent image  
25 is developed by the developing device 14K using a black toner. The toner image formed on the photoreceptor 12K is transferred onto the intermediate transfer belt 31 by the first transfer

roller 35K. The surface of the photoreceptor drum 12K is then cleaned by the cleaner 15K to be ready for the next image forming operations.

The receiving paper P fed into the main body 100 by the  
5 paper supplying roller 43 and the feeding roller 44 receives the toner image formed on the intermediate transfer belt 31 at the second transfer portion 37. The receiving paper P having the toner image thereon is then fed through the fixing unit 50 so that the toner image is fixed. The receiving paper P with  
10 the toner image is discharged to a discharge tray 56 by the pair of discharging rollers 55.

The toner containers 57Y, 57C, 57M and 57K, the intermediate transfer belt 31, and the image forming cartridges 10Y, 10C, 10M and 10K, are arranged so as to be slanted in the  
15 same direction relative to the main body 100 to shorten the total length of the main body 100, i.e., to miniaturize the main body 100. In particular, in the present embodiment the image forming cartridge 10K is arranged at a position closer to the second transfer portion 37, i.e., the image forming cartridges 10Y,  
20 10C, 10M and 10K are slanted such that the image forming cartridge 10K is located below the image forming cartridges 10Y, 10C and 10M. The black image forming cartridge 10K is arranged at a position closer to the second transfer portion 37 to produce a black toner image at a time less than those of the other toner  
25 images because black toner images are formed more frequently than the other toner images.

By thus slantingly arranging the devices in the main body

100, a free space S is formed between the image forming  
cartridges 10Y, 10C, 10M and 10K and the paper supplying  
cassette 41.

This image forming apparatus includes a waste toner  
5 collecting device 60 which collects waste toners produced by  
cleaning operations of the cleaners 15Y, 15C, 15M and 15K to  
contain the waste toners in a waste toner container 16  
(hereinafter referred to as a container).

As illustrated in Fig. 4, the waste toner collecting  
10 device 60 includes the container 16, feeding pipes 61Y, 61C,  
61M and 61K, which serve as waste toner feeding passages and  
which are connected with the cleaners 15Y, 15C, 15M and 15K,  
and screws (not shown) which are arranged in the feeding pipes  
61Y, 61C, 61M and 61K and which are driven by a driving motor  
15 (not shown).

Referring to Fig. 1, the container 16 is detachably set  
in the main body 100 to be replaced with new one when desired.  
When the container 16 is fully filled with waste toners, a sensor  
21 provided on the main body 100 activates.

20 When color images are formed in the image forming  
apparatus, image forming operations similar to the black image  
forming operation mentioned above are performed in the image  
forming cartridges 10Y, 10C and 10M, resulting in formation of  
yellow, cyan and magenta toner images. The thus prepared color  
25 toner images are sequentially transferred onto proper positions  
of the intermediate transfer belt 31 so as to be overlaid thereon.  
The thus prepared color toner images are transferred onto the

receiving paper P, which is supplied from the paper supplying cassette 41 and fed by the paper supplying roller 43 and the pair of registration rollers 44, at the second transfer portion 37 by the second transfer roller 36.

5           The receiving paper P having the color toner images thereon is fed to the fixing device 50 so that the color toner images are fixed on the receiving paper P at the nip between the fixing roller 51 and the pressure roller 52. The receiving paper P having a fixed full color image thereon is then  
10 discharged on the discharge tray 56 by the pair of discharge rollers 55 which are located on the downstream side from the fixing device 50 relative to the paper feeding direction.

          Similarly to the case of the photoreceptor drum 12K, toner particles remaining on the intermediate transfer belt 31  
15 without being transferred onto the receiving paper P are collected by a belt cleaner 18. The collected waste toners are fed to the container 16 through a feeding screw 19 and a waste toner feeding passage (not shown).

          Fig. 2 is a perspective view illustrating the image  
20 forming apparatus illustrated in Fig. 1. Provided that the side of the image forming apparatus from which the paper supplying cassette 41 is pulled in a direction indicated by an arrow A is a front side of the image forming apparatus, the left side of the main body 100 has a side cover 101 which is supported  
25 by the main body 100 so as to be opened or shut as illustrated in Fig. 3.

          The container 16 is arranged so as to be detached from

the main body 100 when the side cover 101 is opened. The container 16 is set from the outside to the main body 100 in a direction indicated by an arrow C. By pulling the container 16 in a direction indicated by an arrow B, the container 16 can  
5 be detached from the main body 100.

The sensor 21 is arranged on the main body 100 so as to be located over the container 16 when the container 16 is set in the main body 100.

Namely, when the container 16 is replaced with new one,  
10 the sensor 21 is not replaced, resulting in cost saving of the container 16.

Referring to Fig. 4, the container 16 is located below the cleaners 15Y, 15C, 15M and 15K. The container 16 has a rectangular form and a slanted surface 16A which is located on  
15 an upper portion thereof so as to face the cleaners 15Y, 15C, 15M and 15K. Namely, the height and volume of the container 16 are different in each portion of the container in the direction A. The slanted surface 16A has substantially the same angle of inclination as that of a line L which is obtained by  
20 connecting cleaners 150Y, 150C, 150M and 150 K (i.e., which is obtained by connecting the photoreceptor drums 12Y, 12C, 12M and 12K).

In the present embodiment, the intermediate transfer belt 31 is arranged such that a side 31A of the intermediate transfer  
25 belt 31, which faces the photoreceptor drums 12Y, 12C, 12M and 12 K, is substantially parallel to the line L. By arranging the slanted surface 16A so as to be parallel to the line L, the



interval between the slanted surface 16A and the cleaners 150Y, 150C, 150M and 150K can be maintained to be uniform, and thereby the same pipe can be used for the feeding pipes 61Y, 61C, 61M and 61K, resulting in reduction of part costs. In addition,  
5 intervals P1, P2 and P3 between the feeding pipes 61Y, 61C, 61M and 61K are the same.

The container 16 has openings 62, 63, 64 and 65 which are connected with one end of the respective feeding pipes 61Y, 61C, 61M and 61K. On an uppermost surface 16B of the container 16,  
10 an opening 66 through which the sensor 21 can detect the volume of the waste toner contained in the container 16. The opening 66 may be connected with the feeding screw 19 (illustrated in Fig. 1) using a toner passage.

In the container 16, a screw member 67, which transports  
15 a waste toner T collected and contained in the container 16, is provided at a location below the openings 62, 63, 64 and 65 so as to face the openings. Both ends of the screw member 67 are rotatably supported by the container 16, and a lower end 67a extends from the container 16. A drive force transmitting  
20 member 68 is arranged so as to be unitedly rotated with the screw member 67. The screw member 67 is set so as to transfer the waste toner in the container 16 in such a direction that the waste toner is distanced from the openings when the screw member 67 is rotated in a direction.

25 In the present embodiment, the screw member 67 is arranged so as to extend from the lower portion 67A toward the uppermost surface 16B to transport the waste toner T from the lower portion

of the container 16 toward the higher portion thereof when a driving force is transmitted to the screw member 67.

Then the operations of the waste toner collecting device 60 will be explained. Referring to Fig. 4, the waste toners collected by the cleaners 15Y, 15C, 15M and 15k are fed to the container 16 by the feeding screws 17Y, 17C, 17M and 17K through the feeding pipes 61Y, 61C, 61M and 61K. Thus, the waste toners are contained in the container 16.

Since the height of the container 16 changes in the direction A, the capacity of each portion of the container 16 to contain the waste toner changes depending on the location of the portion. Provided that the same quantity of waste toner is collected from each feeding pipe, the portion of the container 16 below the opening 65 is fully filled with the waste toner relatively quickly compared to the portion below the opening 62. In this case, when the volume of the waste toner is detected by the sensor 21 which is located at a position close to the opening 62, a problem in that the waste toner overflows the container through the opening 65 or the feeding pipe 61K is clogged with the waste toner tends to occur.

In the present embodiment, since the screw member 67, which is rotated by receiving a driving force, is provided in the container 16, the waste toner deposited at the portion of the container having a short height is transported toward the portion having a long height, i.e., a piled waste toner is corrupted. Therefore, even when the container 16 has such a special form as illustrated, occurrence of problems such that

the waste toner overflows the container through the opening 65 or the feeding pipe 61K is clogged with the waste toner and the piled waste toner is firmly fixed in the container can be prevented. Thus, it is possible to make good use of the internal  
5 space of the container 16, and thereby the replace cycle of the container 16 can be extended, resulting in reduction of maintenance time and costs.

In addition, the container 16 includes the openings 62, 63, 64 and 65 which are connected with the respective feeding  
10 pipes 61Y, 61C, 61M and 61K, and therefore collection of the waste toner can be efficiently performed.

Fig. 5 illustrates another embodiment of the container 16 in which only the opening 66 is provided on the uppermost surface 16B thereof. By forming the opening 66 at the uppermost  
15 surface 16B, the waste toner is at first contained on the portion having a long height. Therefore, this embodiment has an advantage such that the sensing result of the sensor 21 represents almost accurately the volume of the waste toner contained in the container 16. In this case, since the waste  
20 toner is mainly piled on a portion below the opening 66, the screw member 67 is preferably arranged so as to transport the waste toner in a direction such that the waste toner is distanced from the opening 66 (i.e., in a direction from the side of the opening 66 toward the end 67a of the screw member 67). Namely,  
25 the screw is rotated in a direction opposite that in the case illustrated in Fig. 4.

In this embodiment in which the container 16 has only the

opening 66, the end portions of the feeding pipes 61Y, 61C, 61M and 61K illustrated in Fig. 4 may be connected with each other to be connected with the opening 66. Alternatively, as illustrated in Fig. 5, the waste toners produced by the cleaners 5 15Y, 15C, 15M and 15K collected through the feeding pipe 61P.

Since the container 16 has to be detachably set in the main body 100, it is preferable to form an opening 66A having an area greater than that of the cross section of the feeding pipe 61P as illustrated in Fig. 6. By forming such an opening 10 66, the container changing operation and a pipe setting operation can be easily performed. In this case, it is preferable to provide a member made of a sponge between the pipe 61P and the opening 66A in order to prevent occurrence of toner scattering and toner leakage. Alternatively, a method in which 15 the opening 66A may be sealed with a thin film before usage, and the pipe 61P is inserted into the opening 66A while braking the thin film when the container 16 is set in the main body 100. Needless to say, the openings 62 to 65 can also have the same configuration as that mentioned above.

20 As illustrated in Fig. 7, the feeding pipes 61Y, 61C, 61M and 61K can be arranged so as to be located below the slanted surface 16A through a side surface 16C of the container 16. In this case, the openings 62 to 65 are located below the slanted surface 16A or on the side surface 16C.

25 Fig. 8 illustrates another embodiment of the waste toner collecting device 60A using a belt member 70 as the waste toner transporter. The belt member 70 is rotatably stretched by

pulleys 71 and 72 which are provided in the container 16. Plural steps are formed on the belt member 70 to easily transport the collected waste toner T. In this embodiment, the pulley 71 is provided at a position near the opening 66 and the pulley 72 is provided at a position below the opening 65. Thus, the belt member 70 is located so as to be parallel to the slanted surface 16A. The pulley 72 is connected with driving means (not shown) and receives a driving force therefrom such that the belt member 70 is rotated in the counterclockwise direction in Fig. 8.

Even in this embodiment using the belt member 70, the waste toner piled on a portion of the container having a short height is fed by the belt member 70 toward a portion having a long height, resulting in corruption of the waste toner piled on the portion having a short height. Therefore, even when the container 16 has a special form, occurrence of problems such that the waste toner leaks from the opening 65 or the feeding pipe 61 K is clogged with the waste toner and the piled waste toner is firmly fixed in the container can be prevented. Thus, it is possible to make good use of the internal space of the container 16, and thereby the replace cycle of the container 16 can be extended, resulting in reduction of maintenance time and costs.

Fig. 9 illustrates another embodiment of the container 16 in which plural waste toner transporters, i.e., screws 67 and 167, are provided. The constitution of the container 16 itself is the same as that of the container 16 illustrated in Fig. 4. The screw 167 has the same constitution as that of the screw 67. The screws 67 and 167 are connected with each other

using plural gears 80 so as to rotate in the same direction.

By providing the plural screws 67 and 167 in the container 16, the waste toner piled on a portion of the container having a short height can be transferred to a portion having a long height more efficiently. Therefore, even when the container 16 has a special form, occurrence of problems such that the waste toner leaks from the opening 65 or the feeding pipe 61 K is clogged with the waste toner and the piled waste toner is firmly fixed in the container can be prevented. Thus, it is possible to make good use of the internal space of the container, and thereby the replace cycle of the container 16 can be extended, resulting in reduction of maintenance time and costs.

In this embodiment, two screws 67 and 167 are provided above and below as the waste toner transferer. However, other constitutions such that plural belt members are provided in the axis direction of the pulleys 71 and 72 can also be adopted.

Fig. 10 illustrates another embodiment of the container 16 in which screws 267a, 267b, 267c and 267d are partially formed on portions of a screw member 267 so as to be located below the openings 62, 63, 64 and 65, respectively. The screw member 267 is rotatably supported by the container 16, and a lower end 267e of the screw member 267 extends from the container 16. On the end 267e, a drive force transmitting member 68 is provided so as to be rotated together with the screw member 267. Namely, by transmitting a driving force to the drive force transmitting member 68, the screw member 267 is rotated.

The waste toner T is typically piled like mountains on

the portions of the container 16 below the openings. By rotating the screw member 267, the screws 267a - 267d rotate and thereby the piled waste toner T is corrupted and the waste toner contained in a portion having a short height is

5 transferred toward a portion having a long height. Therefore, even when the container 16 has a special form, occurrence of problems such that the waste toner leaks from the opening 65 or the feeding pipe 61 K is clogged with the waste toner and the piled waste toner is firmly fixed in the container can be  
10 prevented. Thus, it is possible to make good use of the internal space of the container, and thereby the replace cycle of the container 16 can be extended, resulting in reduction of maintenance time and costs.

Fig. 11 illustrates another embodiment in which the waste  
15 toner transporter has a different transporting capacity in each portion of the container such that the transporting capacity is inversely proportional to a height of the portion. In the container 16 illustrated in Fig. 11, H1 represents a height of a portion having a long height (i.e., a portion on the side of  
20 the opening 62) and H2 ( $< H1$ ) represents a height of a portion having a short height (i.e., a portion on the side of the opening 65).

In this case, the portion having a height H2 is fully filled with the waste toner more quickly than the portion having  
25 a height H1. Namely, the top of the mountain of the waste toner at the portion having a height H2 reaches more quickly than the portion having a height H1.

In the container 16 illustrated in Fig. 11, a portion of a screw member 367 near the opening 65 has a transporting capacity greater than that of a portion of the screw member 367 near the opening 62. The transporting capacity can be changed by changing the diameter or pitch of the screw. By providing such a screw member 367, the waste toner piled on a portion having a short height (or a portion on which waste toner tends to be quickly piled) can be transported in a larger amount than that for other portions. Therefore, even when the container 16 has a special form, occurrence of problems such that the waste toner leaks from the opening 65 or the feeding pipe 61 K is clogged with the waste toner and the piled waste toner is firmly fixed in the container can be prevented. Thus, it is possible to make good use of the internal space of the container, and thereby the replace cycle of the container 16 can be extended, resulting in reduction of maintenance time and costs.

Fig. 12 illustrates another embodiment of the container 16 which can be stably fixed on a plane 97. In this embodiment plural legs 90 are provided on a bottom surface 16D of the container 16. Therefore, the bottom surface does not contacted with the plane 97. The legs 90 are preferably provided at the four corners of the container 16, but the container 16 can be supported by three legs, two of which are provided below the portion having a short height and the other of which is provided below the portion having a long height, and vice versa.

When the container 16 has such a constitution, the container 16 can be stably set on a plane while the container



can be easy to handle when replaced.

Fig. 13 illustrates another container 160 which includes a portion 260 having the slanted surface 260A and a portion 261 having a rectangular form. The portions 260 and 261 are  
5 connected with each other so as to have one space therein.

By using such a container 160, a large amount of waste toner can be contained therein. Therefore, even when the container 160 has a special form, occurrence of problems such that the waste toner leaks from the opening 65 or the feeding  
10 pipe 61 K is clogged with the waste toner and the piled waste toner is firmly fixed in the container can be prevented. Thus, it is possible to make good use of the internal space of the container 160, and thereby the replace cycle of the container 160 can be extended, resulting in reduction of maintenance time  
15 and costs.

Figs. 14 and 15 illustrate embodiments of the waste toner transporting device for use in the present invention. The waste toner transporting device 200 illustrated in Fig. 14 has a waste toner transporter and a driving device 110. The waste toner  
20 transporting device 300 illustrated in Fig. 15 has a waste toner transporter and a driving device 120. In this case, the screw member 67 is used as the waste toner transporter but the waste toner transporter is not limited thereto and may be a belt member or the like.

Referring to Fig. 14, the driving device 110 has a driving  
25 motor 111 and a drive force transmitting device 112 which transmits a driving force to the screw member 67. The drive

force transmitting device 112 includes a spur gear 68 provided on the end 67a of the screw member 67 and a group of gears which transmits the driving force from the motor 111 to the spur gear 68.

5           The group of gears includes a gear 69 which is provided at an end of a shaft 115 arranged so as to be parallel to the screw member 67; a bevel gear 114 which is provided on the other end of the shaft 115; and a bevel gear 113 provided on a driving shaft of the motor 111. The spur gear 69 is engaged with the  
10 spur gear 68 and the bevel gear 114 is engaged with the bevel gear 113. The spur gear 69, bevel gears 113 and 114, and the driving motor 111 are arranged inside the main body 100 in Fig. 3. Referring to Fig. 3, when the container 16 is set in the main body in a direction indicated by the arrow C, the spur gear  
15 68 is engaged with the spur gear 69.

In the driving device 110 having such a constitution, when the motor 111 rotates and a shaft 111a thereof rotates, the driving force is transmitted to the screw member 67 via the group of gears 113, 114, 69 and 68, and thereby the screw member 67  
20 can be rotated.

Referring to Fig. 15, the driving device 120 has the driving motor 111 and a drive force transmitting device 121 which transmits a driving force of the motor 111 to the screw member 67. The drive force transmitting device 111 includes  
25 the bevel gear 114 provided on the end 67a of the screw member 67 and the bevel gear 113 which transmits the driving force of the motor 111 to the bevel gear 114.

The bevel gear 113 is provided on the shaft 111a of the motor 111, and the driving motor 111 and the bevel gear 113 are provided inside the main body 100 in Fig. 3. Referring to Fig. 3, when the container 16 is set in the main body in a direction indicated by the arrow C, the bevel gear 114 is engaged with the bevel gear 113.

In the drive force transmitting device 120 having such a constitution, when the motor 111 rotates and the shaft 111a thereof rotates, the driving force is transmitted to the screw member 67 via the bevel gears 113 and 114, and thereby the screw member 67 can be rotated.

By using bevel gears or spur gears for the drive force transmitting devices 112 and 121, the loss in transmitting a driving force is relatively small, and in addition replacement of the container 16 can be relatively easily performed compared to a case in which a belt or a pulley is used.

This document claims priority and contains subject matter related to Japanese Patent Application No. 2002-266886, filed on September 12, 2002, incorporated herein by reference.

Having now fully described the invention, it will be apparent to one of ordinary skill in the art that many changes and modifications can be made thereto without departing from the spirit and scope of the invention as set forth therein.